

Large Size - Alloys

Sized for Deep Tanks and Rugged Duty

- Stainless Steel Construction
- Standard Lengths to 18 feet (549 cm)

These rugged transmitters are designed for tanks up to 18 feet (549 cm) in depth. Heavy duty stems resist turbulence, and float options accommodate liquids with minimum specific gravity as low as 0.53. Standard resolution is 1/2 inch; higher resolutions are available on request.

Approvals

XM-36490 and XT-36490 Series transmitters may carry the following commercial approvals:

FM Approved, Explosion-Proof for lengths up to 10 feet (305 cm)

UL-Approved, Explosion-Proof

1. Mounting Types

Series	XM/XT-66400 XM/XT-36490			
Mounting	4″ NPT	5" ANSI Flanges; 150#, 300#, or 600#		
	1" NPT 4-1/16" NPT (103.2 mm)	8-1/4" MAX. (209.6 mm)		
Stem Material	316L Stainless Steel	eel 316L Stainless Steel		
Mounting Material	316L Stainless Steel; or Carbon Steel	316L Stainless Steel; or Carbon Steel Flange		
Float Stop Material	316L Stainless Steel	316L Stainless Steel		
Overall Length, Max.	216" (549 cm)			

Note: XM/XT-36490 will be manufactured with matching Stem and Float Stop material. Consult factory for longer lengths.

Got Mud?

These Gems Alloy Float Level Sensors are the best, most reliable method to monitor mud pits. The large diameter, stainless steel stems are rugged and strong to handle heavily viscous mud and slurries. Use with the exceptionally-buoyant 8" float for best results.



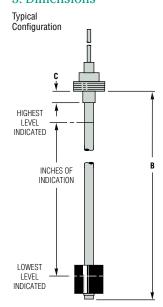
^{*} Contact GEMS about solutions for deeper tanks.

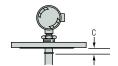
2. Float Types

Material	Buna N	4″ Dia. Syntactic Foam	4″ Dia. Stainless Steel	4-1/2" Dia. Stainless Steel	8″ Dia. Stainless Steel**
Float Dimensions	(101.6mm) DIA. 4-1/4" (108mm)	(101.6mm) DIA. 4-1/4" (108mm)	(101.6 mm) 5-1/8" (130.2 mm)	4-1/2" (114.3mm) DIA 4-3/8" (111.1mm)	8-7/8" (225.4mm) DIA. MAX.
Part Number	32230	31830	125520	35560	38609
Minimum Liquid Specific Gravity	0.59	0.87	0.57 0.78		0.53
Operating Temperature	-40°F to +180°F (-40°C to +82°C)	-40°F to +225°F (-40°C to +107°C)	-40°F to +230°F (-40°C to +110°C)		110°C)
Operating Pressure, Max*	150 PSI (10 bar)	2000 PSI (138 bar)	15 PSI (1 bar)	500 PSI (35 bar)	150 PSI (10 bar)

^{*} Unit pressure rating is determined by the flange and float selected. Consult factory for higher pressure ratings.

3. Dimensions





- B: Overall Length = Inches of Indication + C + X (See Table at Right)
- C: Distance From Bottom of Mounting to Float Stop (Customer Specified):
 - 1/2" (12.7mm) Minimum

Calculating Length

To find Overall Length when Inches or Indication is known:

• Inches of Indication + C* + X = Overall Length

To find Maximum Inches of Indication when Overall Length is known:

• Overall Length - C* - X = Maximum Inches of Indication

Float Factor - X

Float Part Number	х
32230	6.75" (171.5)
31830	6.75" (171.5)
125520	7.75" (196.5)
35560	6.75" (171.5)
38609	11.375" (288.9)
Inab (nama)	

Inch (mm)

4. Input/Output

For XM- Series, no special output designation is necessary.

For XT- Series, specify the desired signal conditioning by Part Number.

Additional information about GEMS signal conditioning modules is found on Page C-26.

Series	Input Voltage	Output Signal	Part Number	Electrical Termination
XM-36490	10 to 20 VD0	Proportional	Proportional	Junction Box
XM-66400	10 10 30 VDC	to 30 VDC Voltage —		Cable, (4) Conductor, 30 ft. long, Nitrile Jacket
	8 to 24 VDC	0-5 VDC	52532	
	15 to 30 VDC	0-12 VDC	52533	Junction Box
XT-Series		4-20 mA	52550	
	10 to 40 VDC	4-20 mA	112300 🗲	Panel Mount with Plug-In Base

^{≠ =} Stock item

^{**} Float P/N 38609 must be installed on the transmitter stem from within the tank; or consult factory for larger flanges.

^{*}C dimension is determined by customer.



FAXITI	
267-673-8118)

Photocopy This Form

Use one form for each product type you are selecting.

This form may also be completed online at gemssensors.com for RFQ.

This is a ☐ Request for a Quote	Name	
☐ Order P.O.#	Company	
Quantity Mandad	Street	
Date Required/	City State Zip	_
Shipping Method:	Phone ()	
Partials Accepted: ☐ Yes ☐ No	Fax ()	_

Float Type Level Transmitters - Large Size

Application Environmental Conditions

This information is essential to the accurate and proper operation of your GEMS configurable sensors. Please complete fully and accurately.

1. Liquid Media:			
2. Pressure: Minimum	psig	Maximum	psig

3. Temperature: Minimum °F Maximum

4. Specific Gravity: Minimum _	Maximum	
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5. Viscosity: _____ SSU

6. Tank Material: Tank Depth:

7. Unit is Mounted In: □ Tank Top □ Tank Bottom

1. Series:

☐ XM/XT-66400

□ XM/XT-36490

2. Mounting Type:

☐ 4" NPT (66400)

Flange Size: □ 4"

Flange:
☐ 150#

□ 300#

☐ 600# (36490 Series Only)

3. Material:

a. Stem:

316L Stainless Steel

b. Mounting:

36990: ☐ 316L Stainless Steel ☐ Carbon Steel

66400: ☐ 316L Stainless Steel

4. Float Type P/N – Description:

□ 32230 - Buna N

☐ 125520 – 4" Stainless Steel

 \square 35560 – 4-1/2" Stainless Steel

 $\hfill\Box$ 38609 – 8" Stainless

□ 31830 – 4" Syntactic Foam

5. Dimensions:

Float Selected	Indicating Length (Whole Inches)	+	C Dimension (1/2" min.)	+	Float Factor X	=	Overall Length (180″ {457.2 cm}, Max.)
31830							
32230		+		+	6.75" (171.5 mm)	=	
35560							
38609		+		+	11.375" (288.9 mm)	=	
125520		+		+	7.75" (196.8 mm)	=	

Note: Indicating Length = Whole Inch Increments

6. Input/Output:

a. Optional 24 VDC Power Supply:

□ 115 VAC input

□ 230 VAC input

b. Signal Conditioners:

□ 52550 (4-20 mA)

□ 52532 (0-5 VDC)

□ 52533 (0-12 VDĆ)

Please Contact C A Briggs Company for any Special Configuration Or requirements not covered on this form.

Quote: \$	Date Quoted: / /
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Gems ™
Sensors & Controls